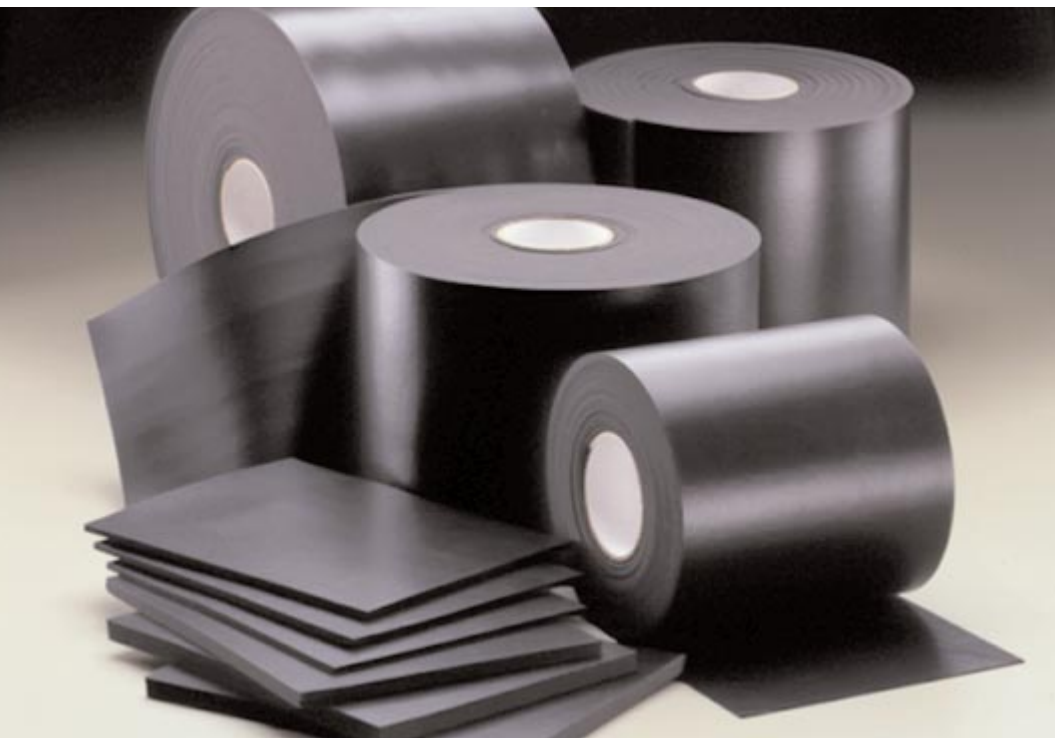


Korel® K30 Series



Korel® K30 Series Micro-cellular Polyurethane Foams

Korel® K30 foams are soft, conformable, low deflection, urethane foams offering excellent compression set resistance and low out-gassing that exceeds fogging requirements. K30 is ideal for open/close applications.

Gasketing – Korel® has excellent resistance to compression set and high resiliency that ensures the seal will not break down over extended use, making it a preferred choice for gasketing applications.

Control of Unwanted Energy – The Korel® line of cushioning foam is ideal for controlling unwanted energy. These special formulations protect sensitive components by damping shock, dissipating motion, isolating vibration, and absorbing impact energy.

Non-standard products (optional – liners, adhesive, or color) can be produced by special order. Minimum and extended lead times may apply.

Other Korel® Foams

Saint-Gobain has developed a full line of Korel micro-cellular foams. By varying the modulus and density, we have created a broad product group that is categorized by degree of deflection force.

Engineered for High Performance Gasketing Applications

Features/Benefits

- Excellent compression set-resistance
- Highly resilient (will not collapse)
- Dissipates stresses
- Resistant to moisture and most chemicals
- Conformable and flexible even in extreme environmental conditions
- Easy to achieve intricate die-cut parts
- Aggressive acrylic adhesive (optional) facilitates assembly
- Available cast on to polyester film for stability and low deformation

Typical Applications

- Cellular Telephones
- Electrical Enclosures
- Electronic Gasketing
- Vibration Damping
- Cushioning
- Acoustical Control
- Bumpers
- Instrument Panels
- Spacers

Korel® K30 Series Micro-Cellular Polyurethane Foams

Property	Test Method	Korel® K30		
Physical				
Density, lb/ft ³ (kg/m ³)	ASTM D3574	15 (240)	20 (320)	25 (400)
Thickness, inches (mm)		.188 (4.8)	.125 (3.2)	.035 (0.9)
		.250 (6.4)		.045 (1.1)
		.375 (9.5)		.063 (1.6)
		.500 (12.7)		
Standard Color		Black	Black	Black
Compression Set, %	ASTM D3574 Test D			
@ 73°F (23°C)		<2	<3	<3
@158°F (70°C)		<7	<7	<7
Compression Force Deflection, psi (kPa)	ASTM D3574 Test C			
12.7 mm/min @ 25% Deflection		5 (35)	5 (35)	6 (41)
Force to Compress @ 25%, psi (kPa)	ASTM D1667	9 (62)	8 (55)	8 (55)
Hardness, Durometer	Shore "O"	28	20	-
Tear Strength, pli (kN/m)	ASTM D624 Die C	19 (3.4)	15 (2.7)	15 (2.7)
Tensile Elongation, %	ASTM D3574	485	400	340
Tensile Strength, psi (kPa)	ASTM D3574	122 (842)	100 (690)	100 (690)
Modulus psi (kPa)	ASTM D3574	50 (345)	35 (240)	40 (276)
Thermal				
Temperature Resistance				
Recommended Constant Use, max		158°F (70°C)	158°F (70°C)	158°F (70°C)
Recommended Intermittent Use, max		250°F (121°C)	250°F (121°C)	250°F (121°C)
Thermal Conductivity, BTU-in/hr-sq ft°F (W/m-C)	ASTM E1530	0.6 (0.086)	0.6 (0.086)	0.6 (0.086)
Environmental				
Fogging	SAE-J 1756, 3 hrs. @ 212°F (100°C)	Pass	Pass	Pass
Outgassing	ASTM E595, 24 hr. @ 257			
TML %		1.18	0.76	0.76
CVCM %		0.13	0.13	0.25
WVR %		-	-	-
Water Absorption, % wt. gain	AMS 3568-95	15	15	15
UL Testing (JMST2)	UL 50 and UL 508	-	-	-
Electrical				
Surface Resistivity, ohm/sq	ASTM D257	9.1 x 10 ¹³	9.1 x 10 ¹³	9.1 x 10 ¹³
Volume Resistivity, ohm.cm	ASTM D257	2.0 x 10 ¹²	2.0 x 10 ¹²	2.0 x 10 ¹²
Dielectric Strength, volts/mil	ASTM D149	48	48	48



PERFORMANCE PLASTICS

Saint-Gobain Performance Plastics
57 Morehall Road
Malvern, PA 19355
Tel: 800-724-0883
Tel: 610-647-3500
Fax: 610-296-2575

Saint-Gobain Performance Plastics
One Sealants Park
Granville, NY 12832
Tel: 800-724-0883
Tel: 518-642-2200
Fax: 518-642-1792

Please Note: Because Saint-Gobain Performance Plastics cannot anticipate or control every potential application, we strongly recommend testing of this product under actual application conditions prior to commercial use.

Korel® is a registered trademark.

Limited Warranty: For a period of 6 months from the date of first sale, Saint-Gobain Performance Plastics Corporation warrants this product(s) to be free from defects in manufacturing. Our only obligation will be to provide replacement product for any portion proving defective, or at our option, to refund the purchase price thereof. User assumes all other risks, if any, including the risk of injury, loss or damage, whether direct or consequential, arising out of the use, misuse, or inability to use this product(s). SAINT-GOBAIN PERFORMANCE PLASTICS DISCLAIMS ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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